



Stainless Steel Bobbin Wound



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www.stainlessband.co.uk/pages/videos

Precision strip used in the manufacture of spiral wound gaskets and other processes such as pressings.

Our Bobbin wound material is extensively used in the gasket sealing industry. Bobbins can be up to 15kgs and speed up the change overs and reduce scrap loss.

Size capabilities for spiral wound gasket production:

- Thickness - 0.20mm; 0.18mm; 0.15mm; and 0.10mm
- Width - standard sizes 5.33mm; 5.0mm; 4.75mm; minimum 2.50mm wide
- 20kg minimum order quantity, depending on the grade
- Material can be supplied on plastic bobbins or as pancake coils

Size capabilities for inner ring production:

- Thickness - 3.00mm; 4.00mm; 5.0mm
- Width - sizes from 6.50mm wide to 100mm
- 50kg minimum order quantity, depending on grade and thickness
- Material can be supplied as coil or in lengths of a maximum 3 metre

Comparative Names of Grades		
AISI/Common Name	En Grades	UNS
Alloy 600	2.4816	N06600
Alloy 625	2.4851	N06625
Monel 400	2.4360	N04400
Alloy C276	2.4665	N10276
Alloy 800	1.4876	N08811
Alloy 825	2.4858	N08825

Stainless Steel and Nickel Grades Available	
AISI	En
304	1.4301
304L	1.4306 or 1.4307
316L	1.4404
316Ti	1.4571
317L	1.4438
904L	1.4539
321	1.4833
347	1.4841
Duplex 2205	1.4841

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