#### **Construction:**

Frame: 68 x 81mm

Sash : 68 x 107mm, multi laminated wood, joined on

length. Any shape and size is possible.

#### Material:

Spruce, Pine, Meranti, Oak.

### **Acoustic insulation:**

Acoustic insulation 30-42dB (depending on the selected glazing or panel unit)

## Thermal transittance for IV68 profile:

 $U_{d Standard glazing} = 1,28 \text{ W/m}^2 \text{K}$ 

 $U_d$  Standard panel 33% = 1,28 W/m<sup>2</sup>K

 $U_{d \text{ Large } glazing} = 1,34 \text{ W/m}^2 \text{K}$ 

 $U_{d \text{ Large } panel 33\%} = 1,35 \text{ W/m}^{2}\text{K}$ 

### Glazing

Glazing:: 6 float/16 Ar w.e. / 6 lowe;  $U_g = 1.1 \text{ W/m}^2\text{K}$ Panel: Spruce insulated panel:  $U_p = 1.36 \text{ W/m}^2\text{K}$ 

#### Hardware:

Standard hardware Roto DoorSafe with 5 locking points and Simonswerk Baka hinges.

Optional fittings with extra safety class: RC1, RC2 or RC3

#### Colour:

Any kind of colour from RAL chart is availble, also a set of transparent colours from Remmers.

#### Seals:

We use 2 seals as standard for this system availble in different colors.

#### Silicone

Silicone colour matching wood colour: white,

transparent or brown

## **Handles:**

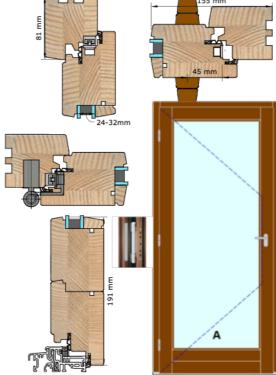
Standard handles are the one's from Hoppe in colors white, brown, silver, bronze or gold.

## Type of window openings

The system D68 is suitable for casement, sliding or lift and slide doors.

# Doors D68





Thermal conductivity values are calculated in accordance with SR EN ISO 10 077-1 / 10 077-2 and measurements are made on the following dimensions:

Standard : 1000 x 2100 mm Large (2 wings) : 1800 x 2100mm

Uf softwood (0,11 W/m<sup>2</sup>K) = 1,36 W/m<sup>2</sup>K Uf soft/hardwood (0,13 W/m<sup>2</sup>K) = 1,53 W/m<sup>2</sup>K Uf hardwood (0,18 W/m<sup>2</sup>K) = 1,88 W/m<sup>2</sup>K